





Related Size : (A) Hexagon Socket Countersunk Head Screws full threaded shaft

d	M3	M4	M5	M6	M8	M10	M12	M14	M16	M18	M20	M24
s	2	2,5	3	4	5	6	8	10	10	12	12	14
dk	6	8	10	12	16	20	24	27	30	33	36	39
k	1,86	2,48	3,1	3,72	4,96	6,2	7,44	8,4	8,8	9,3	10,16	14

Related Size : (B) Hexagon Socket Countersunk Head Screws partial threaded shaft

d	M3	M4	M5	M6	M8	M10	M12	M14	M16	M18	M20	M24
s	2	2,5	3	4	5	6	8	10	10	12	12	14
dk	6	8	10	12	16	20	24	27	30	33	36	39
b ≤ 125	12	14	16	18	22	26	30	34	38	42	46	54
b > 125				24	28	32	36	40	44		52	60
b > 200						45	49		57		65	

To create the complete part number for normalized item refer to the following table								
Generic	TUVASAS Standard							
	Fix	.	Main Group	Subgroup	-	Dash Number	Materia *	Treatment *
	SP	.	XX	XXX	-	XXX	X	X
Example	SP	.	01	001	-	111	J	B

* For material and treatment refer to standard SP.00001

Standard Reference	ISO 10642 EN 10642 - DIN 7991 - UNI 5933	Issue Date	14/10/2015
TUVASAS Standard	SP.01008	Rev. Date	14/10/2015
Hexagon Socket Countersunk Head Bolt		Rev. 00	Sheet 2 Of 2
-		-	-

All rights reserved. No parts of this document may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm without permission in write form.